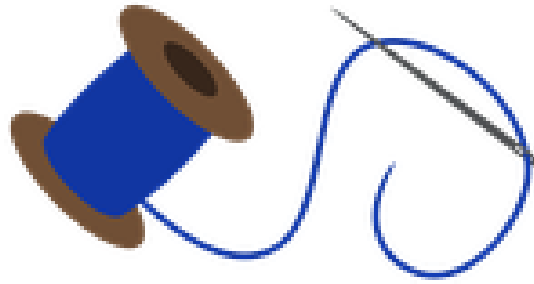


The Stitch House @sew dallas



Beginner's Luminaire XP2 Club

Making a Box Bag from a Placemat

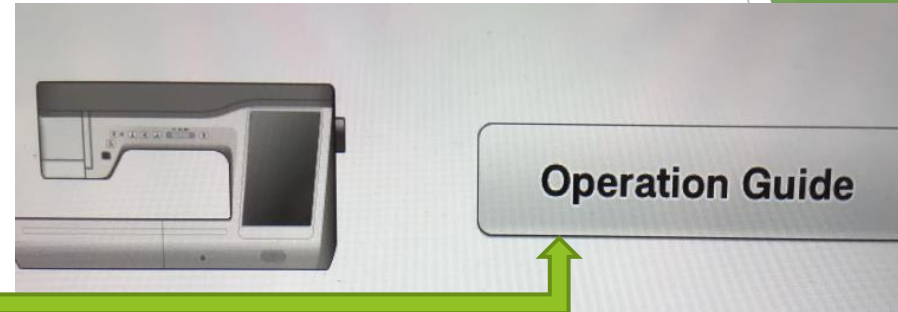
Today's project will teach you:

- How to program an embroidery personalization
- How to use the scanning feature of your machine to place your personalization
- How to place a design in **Memory**
- How to insert a zipper
- How to sew seams
- How to add tabs
- How to gusset (box) corners
- How brilliant you can be when you use your XP2!!!

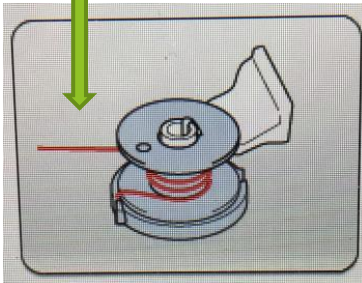
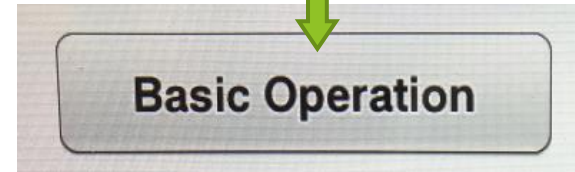


Winding a Bobbin

- Touch the Video icon in the top tool bar
- Touch **Operation Guide**



- Touch **Basic Operation**
- Touch the **Bobbin Icon**



- Wind your bobbin with Bobbin Thread

Insert the Bobbin

- Raise the needle.
- Remove the bobbin cover.
- Hold the bobbin in your right hand and the thread in your left hand.
- Drop the bobbin into the bobbin case and press gently with your right hand.
- Guide the bobbin thread through the groove, following the arrows on the machine.
- Pull the thread and let it cut.
- Replace the bobbin cover.



Thread the Machine

- Lift the presser foot (opens the upper thread shutter.)
- Raise the needle.
- Place your thread on the spool pin. (Use the color you want for your personalization.)
- Pull the thread under the thread guide plate.
- Follow the arrows.
- Press the Foot Lifter after Step 6.
- Pull the thread up through the thread cutter.
- Press the Needle Threader button.

Personalize the Bag

Programming

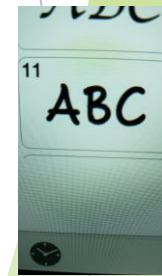
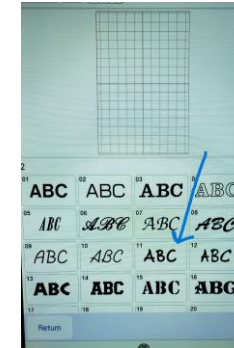
2. Touch Fonts



1. Touch Embroidery



3. Select Decorative Alphabet Patterns
4. Choose subcategory 11

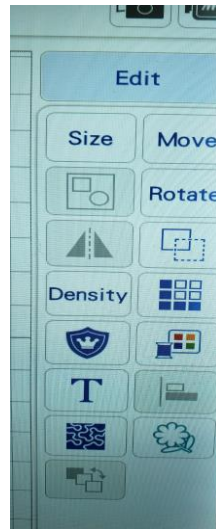


5. Select the capital letter of your personalization and touch Set.
6. Touch **M** for a medium size letter.
7. Put the rest of your personalization (use upper or lower case).

8. Open Edit.



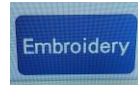
9. Touch Size and resize your personalization to 1" x 3.04". Touch OK.



Time to Embroider!

- Remove all tags and stickers from the placemat.
- Hoop the placemat. (Note: Because the placemat is already quilted, stabilizer is optional for this project.)
- Insert hoop into machine. (Hold the gray bar to prevent it from moving.)

- Touch **Embroidery**.

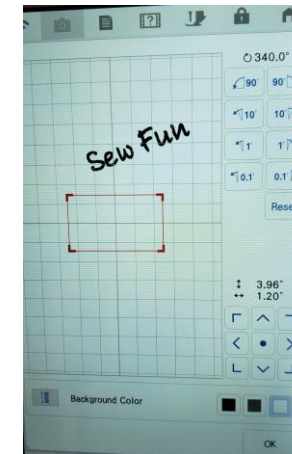


- Touch the **Camera Icon** in the top tool bar.



- Move your personalization to the desired location.
- Rotate your design as desired to fit between the flowers.
- Check the projection on the fabric to make sure your placement is where you want it.

- Touch OK.



- The light on the front of the machine should change from red to green.
 - (If the light does not change, check to be sure the lever at the hoop is down. The light should be green now.)
 - Push the green “go” button.
 - When you are done, remove the hoop from the machine and the project from the hoop.
-
- Touch the **Home** icon.
 - Touch **OK**.

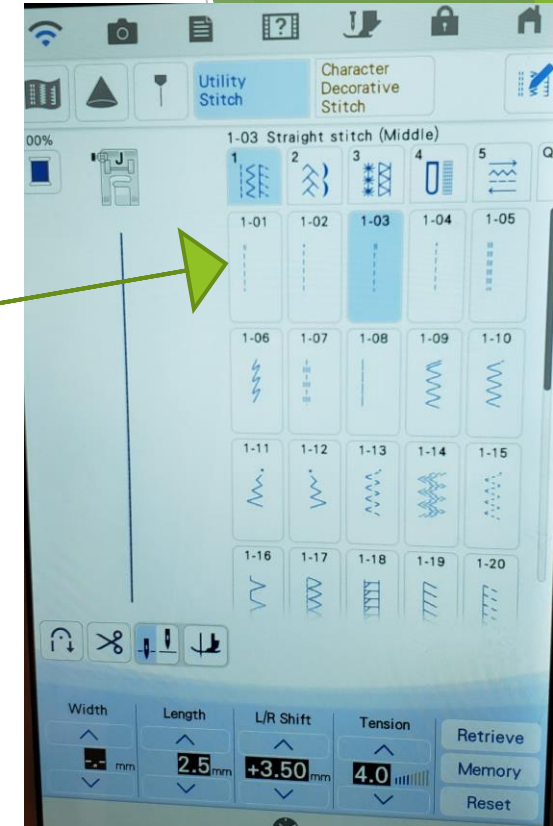
Change to the “J” foot

Sewing the Bag

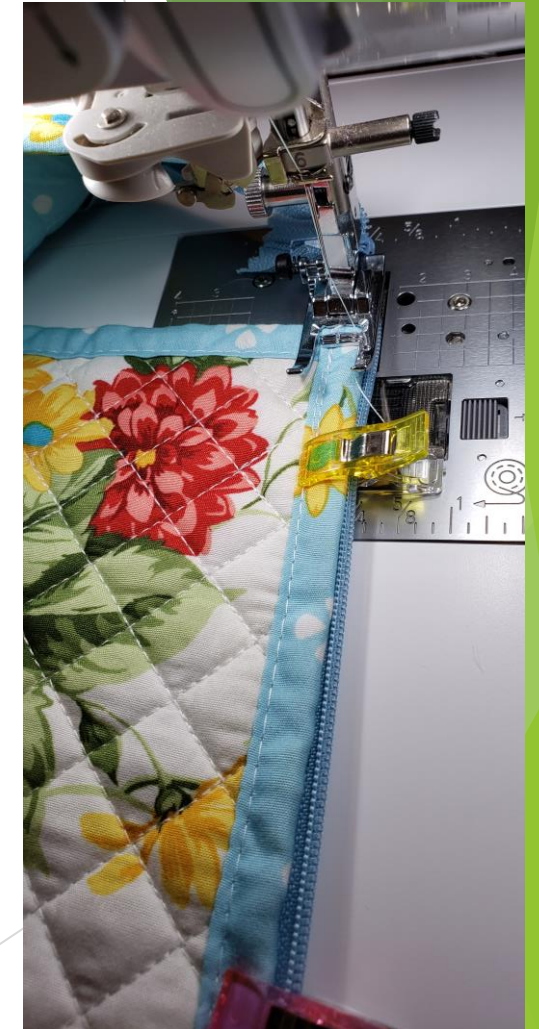
- On the **Home** screen, touch **Sewing**.
- Choose a **Straight Stitch** (1-01 or 1-03)).
- Be sure to use the **Set Stitch** at the beginning, zipper area, and the end.
- Place the zipper: be sure **BOTH** ends extend beyond the sides of the bag.



- Use the **Scissors** button at the end of your sewing.



- Unzip all the way and sew the other side of the zipper to the edge. **Be sure to match the corners of the bag.**



- Invert your bag. Be sure your zipper is **AT LEAST** half-way unzipped.



- Fold the bag in half, with the zipper centered between the bottom and top edge. Measure to be sure bottom and top halves are equal.

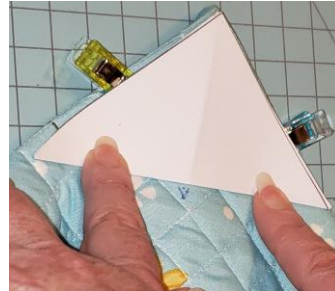


- Fold your tabs in half.
- Place and pin your tabs with the folded side in next to the zipper and loose ends sticking out. You want to keep the tabs even - half on each side of the zipper.
- Sew the side seams-at least a 1/4" seam - I did a Stitch-in-the-ditch along the inside of the binding. Triple stitch over the zipper/tabs.
- Cut loose threads.
- Trim excess zipper/tab.



Boxing the Corners (gusseting)

- Mark the bottom of the bag with a light mark-one on each side.
- Open the bottom, placing the side seam right in the center.
- Manipulate the corners until the seam lines up with the marks you made.
- Using the provided triangle, match up the sides and top and draw a line on the fabric across the bottom.
- Spread the seam open before sewing
- Sew on the drawn line (remember to use the **set stitch**!!!)
- Do this for all 4 corners.



Finish the Seams

- Verify that all corners are even and cut each corner about $\frac{1}{4}$ " from the seam.
- Choose the **ZigZag Stitch (Utility Stitch 09)**.
- Change the **Width** to 5.
- Change the **Length** to 1.2.
- You can save this setting on your own machine by touching the **Memory** button
- Remember to use the **Set stitch** and stitch over the raw edges of the corners.



- Turn the bag right-side out and use your fingers or a turning tool to push the fabric in the corners.



- TA-DA!!! You're done. Good job!!!!

